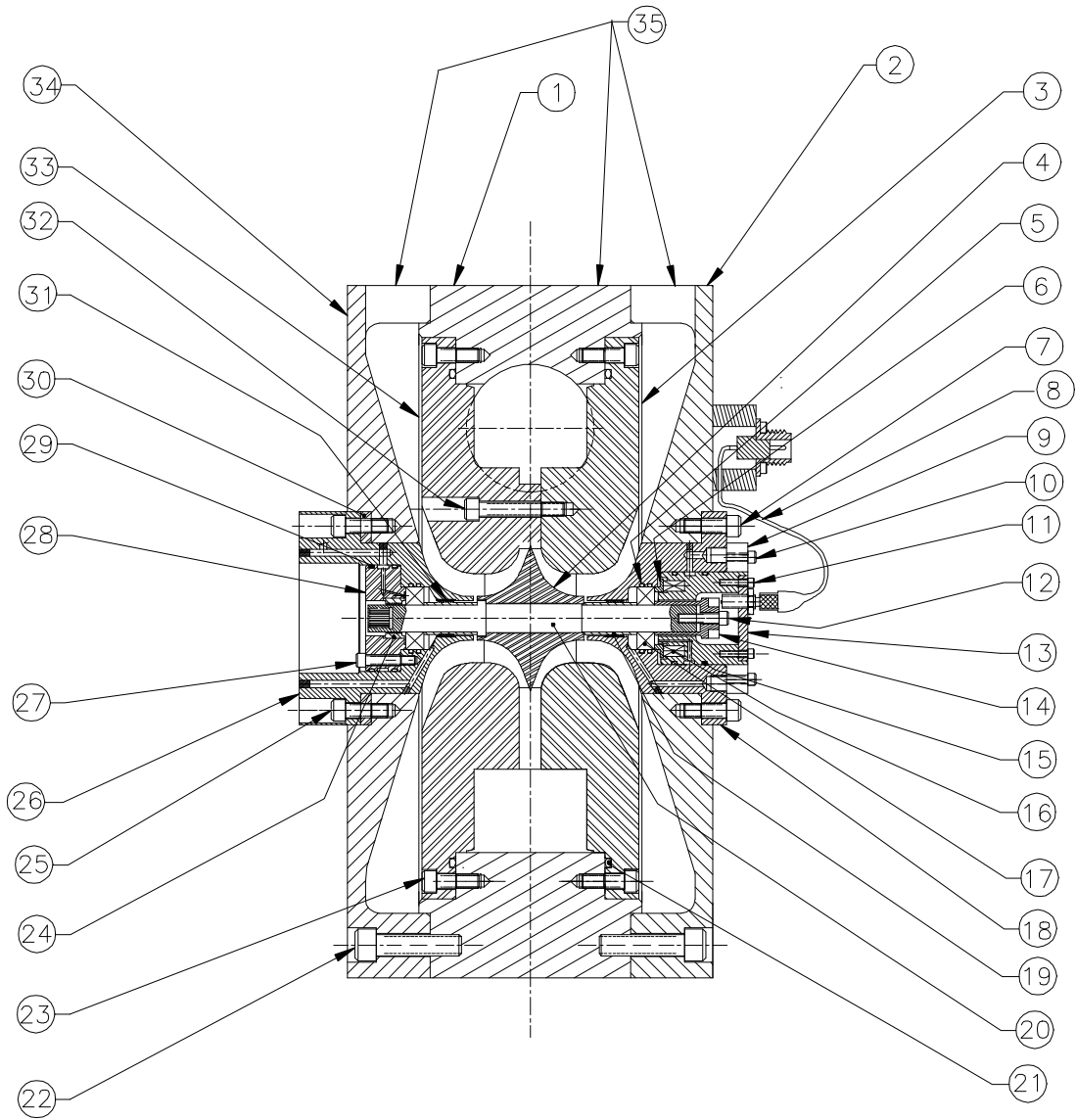


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PARTS LIST

REF NO.	PART NO.	QTY	DESCRIPTION
1	8250-15	1	SCROLL CASE
2	8250-16	1	EXHAUST HSG,RH
3	8250-4	1	SHROUD,CCW END
4	8250-1	1	ROTOR
5	8250-29	4	O-RING
6	8250-13	1	PRESSURE RING
7	8250-25	4	SCREW,1/4-28UNF X .75 LG SOC HD
8	8250-31	1	PICK-UP ASSY
9	8250-12	1	SPRING NEST SLEEVE
10	2933	4	SCREW,6-32UNC X .62 LG SOC HD
11	2932	4	SCREW,6-32UNC X .50 LG SOC HD
12	8250-23	1	SCREW,8-32UNC X .75 LG SOC HD
13	8250-14	1	END CAP
14	8250-10	1	SPEED GEAR
15	8250-26	2	O-RING
16	6026	12	SPRING
17	1551-C	2	BEARING
18	8250-7	1	BEARING HOUSING,PICK-UP END
19	8250-8	2	LABYRINTH SEAL,INBOARD
20	8250-5	1	SHAFT,ROTOR
21	8250-27	2	O-RING
22	8250-24	16	SCREW,3/8-24UNF X 1.50 LG SOC HD
23	8250-25	22	SCREW,1/4-28UNF X .75 LG SOC HD
24	8250-20	1	LABYRINTH SEAL,OUTPUT END
25	8250-25	4	SCREW,1/4-28UNF X .75 LG SOC HD
26	8250-6	1	BEARING HOUSING,OUTPUT END
27	6096	4	SCREW,8-32UNC X .88 LG SOC HD
28	8250-11	1	OIL FEED
29	8250-28	2	O-RING
30	8250-30	1	SHIM,BRG HSG
31	8250-21	2	SEAL RING,INBOARD
32	8250-33	7	SCREW,1/4-28UNF X 2.0 LG, SOC HD
33	8250-3	1	SHROUD,CW END
34	8250-17	1	EXHAUST HSG,LH
35	8250-2	1	ASSEMBLY,CASE

NOTES:

- ITEM NO. 35 CONSISTS OF ITEMS NO. 1,2, AND 34 AND ARE A MACHINED ASSEMBLY.

CHARACTERISTIC SYMBOLS		TOLERANCE	UNLESS OTHERWISE NOTED	REV	DESCRIPTION	DATE	BY
STRAIGHTNESS		3X = ±.010	DRAWN	USED ON	BARBOUR STOCKWELL CO		
FLATNESS		3XX = ±.005		DATE	10/16/88		
PERPENDICULARITY		3XXX = ±.005	MATERIAL	APPROVED			
SQUARENESS		3XXXX = ±.005	FINISH	DATE			
PARALLELISM		3XXXX = ±.005	EXCEPT AS NOTED	HEAT TREAT	APPROVED		
POSITION		3XXXX = ±.005	AS NOTED	DATE			
ROUNDNESS		3XXXX = ±.005		DATE			
CIRCULARITY		3XXXX = ±.005		DATE			
CYLINDRICITY		3XXXX = ±.005		DATE			
PROFILE OF A LINE		3XXXX = ±.005		DATE			
SYMMETRY		3XXXX = ±.005		DATE			
CIRCULAR RUNOUT		3XXXX = ±.005		DATE			
PROFILE OF A SURFACE		3XXXX = ±.005		DATE			
TOTAL RUNOUT		3XXXX = ±.005		DATE			
ANGULARITY		3XXXX = ±.005		DATE			

R.I.T.  
130,000 RPM

SCALE	FULL	SHEET	1 OF 1
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