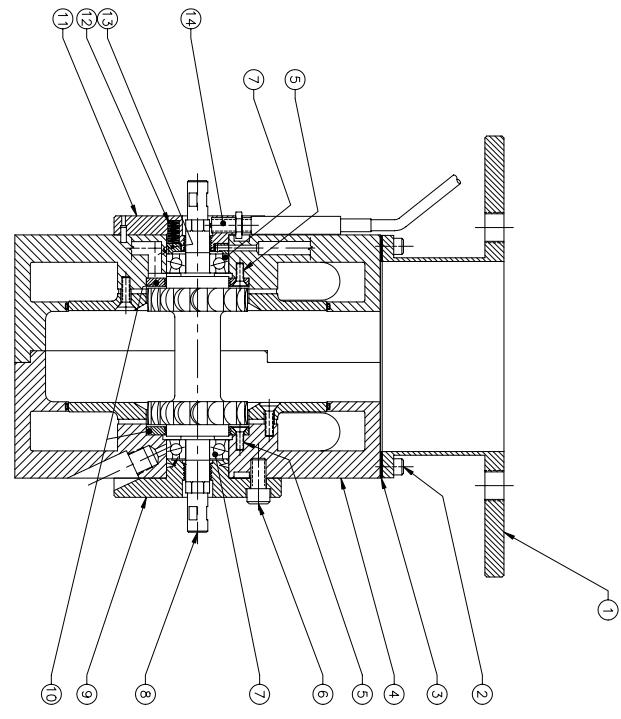
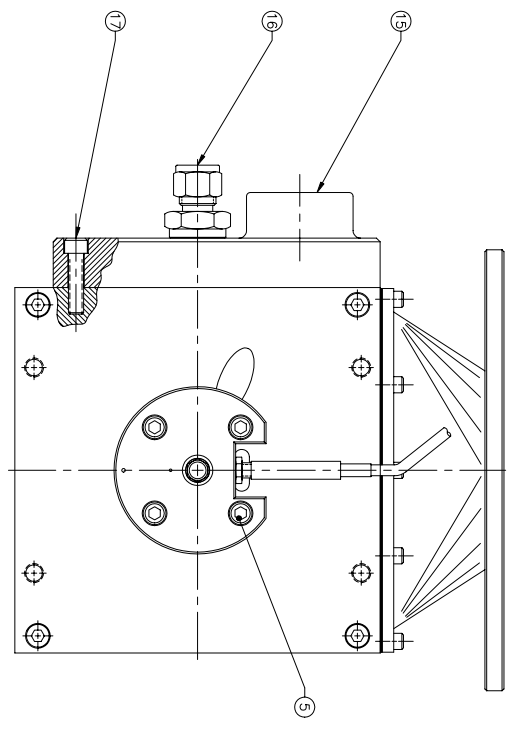


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REF. PART NO.	QTY	DESCRIPTION
1 1552	1	EXHAUST TRANSITION
2 1576	14	SCREW
3 1553	1	GASKET
4 1635	1	NOZZLE BOX ASSEMBLY
5 6028	6	SCREW
6 1577	8	SCREW
7 1610	2	BALL BEARING
8 1600	1	ROTOR
9 1633	1	END CAP
10 1601	2	SEAL
11 1603	1	END CAP (PICK UP SIDE)
12 6026	8	SPRING, PRELOAD
13 1611	1	PRESSURE RING
14 1116	1	MAGNETIC PICK UP
15 1568	1	MANIFOLD
16 1580	1	TUBE FITTING
17 1578	6	SCREW

- NOTES ~
- FOR PARTS LIST PURPOSES, PORTIONS OF THIS SECTIONAL ASSEMBLY ARE SHOWN OUT OF TRUE POSITION.
  - WHEN ORDERING TURBINE PARTS, SERIAL No. STAMPED ON B.S.CO. NAMEPLATE SHOULD BE INCLUDED.
  - EXTREME CARE MUST BE USED IN THE HANDLING, POSITIONING & ALIGNING OF MATING PARTS.
  - REFER TO DRAWING #X FOR TURBINE INSTALLATION.
  - SHIPPING WEIGHT OF TURBINE IS APPROX.

CHARACTERISTIC SYMBOLS		TO FINISH		REV	DESCRIPTION	DATE	BY
—	PERPENDICULARITY	—	UNLESS OTHERWISE SPECIFIED				
□	SQUARENESS	—	USED ON BARBER STOCKWELL CO. CAMBEROL CLASS 02142				
∥	PARALLELISM	—	DATE: 01/11/11				
⊙	POSITION	—	DATE: 01/11/11				
⊕	CONCENTRICITY	—	DATE: 01/11/11				
⊖	SYMMETRY	—	DATE: 01/11/11				
⊘	CIRCULAR TOTAL ROUND	—	DATE: 01/11/11				
⊘	ANGULARITY	—	DATE: 01/11/11				

3	ANGULARITY	≤	TOTAL ROUND	✓
2	CIRCULAR TOTAL ROUND	≤	ANGULARITY	✓
1	SYMMETRY	≤	CIRCULAR TOTAL ROUND	✓
1	CONCENTRICITY	≤	SYMMETRY	✓
1	POSITION	≤	CONCENTRICITY	✓
1	PARALLELISM	≤	POSITION	✓
1	SQUARENESS	≤	PARALLELISM	✓
1	PERPENDICULARITY	≤	SQUARENESS	✓

UNLESS OTHERWISE SPECIFIED	DATE: 01/11/11	DATE: 01/11/11	DATE: 01/11/11	DATE: 01/11/11
UNLESS OTHERWISE SPECIFIED	DATE: 01/11/11	DATE: 01/11/11	DATE: 01/11/11	DATE: 01/11/11
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UNLESS OTHERWISE SPECIFIED	DATE: 01/11/11	DATE: 01/11/11	DATE: 01/11/11	DATE: 01/11/11

UNIVERSAL MOUNTING  
1 1/2 TURBINE

1650-AXX

SCALE: FULL SHEET 1 OF 1