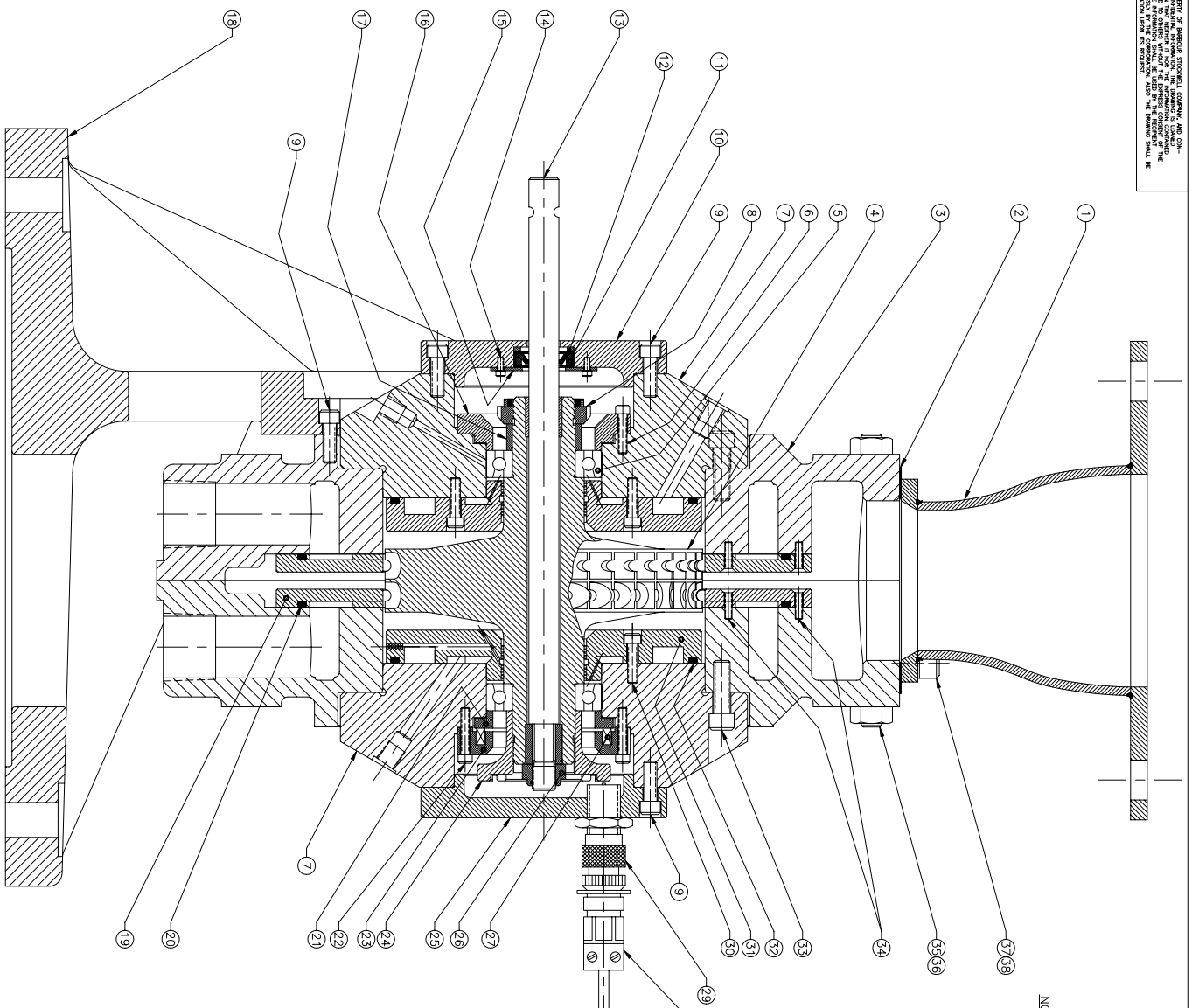


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NOTES ~

1. FOR PARTS LIST PURPOSES THIS SECTIONAL ASSEMBLY ARE SHOWN OUT OF TRUE POSITION AND OR SCALE.
2. WHEN OPENING TURBINE PARTS SERIAL NO. BE INCLUDED. NAMEPLATE SHOULD BE INCLUDED.
3. PARTS DESIGNATED WITH *** ARE ACCESSORIES NOT FURNISHED WITH BASIC TURBINE ASSEMBLIES BUT ARE AVAILABLE UPON REQUEST.
4. EXTREME CARE MUST BE USED IN THE HANDLING, POSITIONING AND ALIGNING OF MATING PARTS.
5. SHIPPING WEIGHT OF TURBINE APPROX. XXXLBS (ACTUAL NET WEIGHT: XXXLBS)
6. REFER TO DRAWING #6750 FOR TURBINE INSTALLATION.

PARTS LIST

REF. NO.	PART NO.	QTY	DESCRIPTION
1	6105	1	EXHAUST ADAPTER (WELDED)
2	2721	1	GASKET, EXHAUST ADAPTER
3	6704	1	NOZZLE BOX ASSEMBLY
4	6714	1	ROTOR ASSEMBLY
5	6117	2	BALL BEARING
6	9440	3	SCREW
7	6702	2	BEARING HOUSING
8	4195	1	BEARING LOCKNUT
9	9442	18	SCREW
10	6706	1	COVER, SEAL
11	6113	1	UP SEAL
12	4164	1	WASHER, DAMPER BEARING
13	6104	1	SPINDLE ***
14	2429	4	SCREW
15	6043	1	RETAINER PLATE
16	6707	1	BEARING STOP
17	6712	1	BEARING SPACER
18	6710	1	BASE
19	6103	2	NOZZLE PLATE
20	6198	2	O-RING
21	6708	1	PRESSURE RING
22	9443	3	SCREW
23	6705	1	SPRING NEST SLEEVE
24	6711	1	SPEED PICK-UP GEAR
25	6709	1	COVER
26	6119	1	NUT, SPINDLE ***
27	6026	24	SPRING, PRELOAD
28	1895	1	CABLE ASSEMBLY
29	2433	1	MAGNETIC PICK-UP
30	9444	8	SCREW
31	6703	2	LABYRINTH SEAL
32	6715	2	O-RING
33	9441	12	SCREW
34	2934	82	SCREW
35	4213	2	HE ROD
36	4214	4	HEX NUT
37	1222	4	SCREW
38	4208	4	GASKET
39	4210	10	SCREW
40	4212	10	HEX NUT
41	4211	20	WASHER
42	6130	2	LIFTING EYE
43	4182	4	SCREW
44	4253	1	LOCATING PIN

NOT SHOWN

CHARACTERISTIC SYMBOLS		TOLERANCE UNLESS OTHERWISE SPECIFIED	
STRAIGHTNESS	—	PERPENDICULARITY	⊥
FLATNESS	∇	PARALLELISM	∥
CIRCULAR RUNOUT	⊘	POSITION	⊕
CIRCULAR RUNOUT	⊙	CONCENTRICITY	⊙
CIRCULAR RUNOUT	⊚	SYMMETRY	≡
CIRCULAR RUNOUT	⊛	CIRCULAR RUNOUT	⊘
CIRCULAR RUNOUT	⊜	TOTAL RUNOUT	⊚

6" HORIZONTAL TURBINE

DATE: _____ BY: _____

APPROVED: _____

SCALE: FULL SHEET 1 OF 1